



ALL-NEW TAP & DRILL COMBO PAKS



INDUSTRIAL QUALITY SINCE 1940

CALL 800-621-4776, EMAIL century@centurydrill.com or VISIT www.centurydrill.com for more information.

FRACTIONAL & MACHINE SCREW

FRACTIONAL TAPS

- Precision cut threads, accurately formed for consistent, exact threading.
- Heat treated and tempered for file hard threads, and longer, useful life.
- Designed for hand cutting applications.



SIZE	BEST DRILL	PLUG CARDED PART NO.	PLUG BULK PART NO.	DRILL/TAP CARDED PART NO.	BOTTOMING CARDED PART NO.	STD. PACK
3/16-24 NS	26	95101	97101	-	99501*	2
3/16-32 NS	22	95102	97102	-	-	2
1/4-20 NC	7	95103	97103	95403	99503*	2
1/4-28 NF	3	95104	97104	95404	99504*	2
5/16-18 NC	F	95105	97105	95405	99505*	2
5/16-24 NF	I	95106	97106	94506	99506*	2
5/16-32 NEF	9/32"	-	97129	-	-	2
5/16-36 NF	L	-	97130	-	-	2
3/8-16 NC	5/16"	95107	97107	95407	99507*	2
3/8-24 NF	21/64"	95108	97108	95408	99508*	2
7/16-14 NC	3/8"	95109	97109	95409	99509*	2
7/16-20 NF	25/64"	95110	97110	95410	99510*	2
1/2-13 NC	27/64"	95111	97111	95411	99511*	2
1/2-20 NF	29/64"	95112	97112	95412	99512*	2
9/16-12 NC	31/64"	95113	-	-	-	1
9/16-18 NF	33/64"	95114	-	-	-	1
5/8-11 NC	17/32"	95115	-	-	-	1
5/8-18 NF	37/64"	95116	-	-	-	1
3/4-10 NC	21/32"	97117	-	-	-	1
3/4-16 NF	11/16"	97118	-	-	-	1
7/8-9 NC	49/64"	97119	-	-	-	1
7/8-14 NF	13/16"	97120	-	-	-	1
7/8-18 SP	-	97304	-	-	-	1

* standard pack of 1

MACHINE SCREW TAPS

- Precision cut threads, accurately formed for consistent, exact threading.
- Heat treated and tempered for file hard threads, and longer, useful life.
- Designed for hand cutting applications.



SIZE	BEST DRILL	PLUG CARDED PART NO.	PLUG BULK PART NO.	DRILL/TAP CARDED PART NO.	BOTTOMING CARDED PART NO.	STD. PACK
4-36 NS	44	95001	97001	-	-	2
4-40 NC	43	95002	97002	95302	-	2
5-40 NC	38	95003	-	-	-	2
6-32 NC	36	95004	97004	95304	99404*	2
6-48 NF	36	-	-	-	99409*	2
8-32 NC	29	95005	97005	95305	99405*	2
8-36 NF	29	-	-	-	99410*	2
8-40 NS	28	-	-	-	99411*	2
10-24 NC	25	95006	97006	95306	99406*	2
10-32 NF	21	95007	97007	95307	99407*	2
12-24 NC	16	95008	97008	95308	99408*	2
14-20 NS	10	95009	97009	95309	-	2
1-8 NC	7/8"	97121	-	-	-	1
1-12 NF	15/16"	97122	-	-	-	1
1-14 NS	15/16"	97123	-	-	-	1

* standard pack of 1



PLUG STYLE

The most commonly used style of tap - 3 to 5 threads chamfered.



BOTTOMING STYLE

For tapping to bottom of hole - 1 to 1-1/2 threads chamfered.

KEY:
NS = National Standard

NC = National Coarse
NF = National Fine

NEF = National Extra Fine
SP = Spark Plug



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METRIC TAPS - PLUG STYLE

- Precision cut internal threads, accurately formed for consistent, exact threading.
- Heat treated and tempered for file hard threads, and longer, useful life.
- Designed for hand cutting applications.



SIZE	BEST DRILL	CARDED PART NO.	DRILL/TAP CARDED PART NO.	BULK PART NO.	STD. PACK
3.0 X 0.50	40	97300	97500	96304	2
3.0 X 0.60	3/32"	97305	97505	96305	2
4.0 X 0.70	30	97306	97506	96306	2
4.0 X 0.75	30	97307	97507	96307	2
5.0 X 0.80	19	97308	97508	96308	2
5.0 X 0.90	20	97309	97509	96309	2
6.0 X 0.75	5	-	-	96341	2
6.0 X 1.00	9	97310	97410	96310	2
7.0 X 1.00	15/64"	97311	97511	96311	2
8.0 X 1.00	I	97312	97512	96312	2
8.0 X 1.25	H	97313	97413	96313	2
9.0 X 1.00	5/16"	97314	97514	-	2
9.0 X 1.25	N	97315	97515	96315	2
10.0 X 1.00 SP	S	97322	97529	97301	2
10.0 X 1.25	11/32"	97316	97516	96316	2
10.0 X 1.50	Q	97317	97417	96317	2
11.0 X 1.00	25/64"	97329	-	96333	2
11.0 X 1.25	W	97330	97530	96334	2
11.0 X 1.50	3/8"	97318	97518	96318	2
12.0 X 1.00	7/16"	-	-	96342	2
12.0 X 1.25	27/64"	97319	97519	96319	2
12.0 X 1.50	Z	97320	97520	96320	2
12.0 X 1.75	Y	97321	97521	96321	2
14.0 X 1.25 SP	1/2"	95207	-	97302	2
14.0 X 1.50	17/32"	97328	-	-	2
14.0 X 2.00	15/32"	97323	-	-	3
16.0 X 1.50	9/16"	97324	-	-	1
16.0 X 2.00	35/64"	97325	-	-	1
18.0 X 1.50 SP	41/64"	96326	-	-	1
18.0 X 2.50	39/64"	96327	-	-	1
20.0 X 1.50	23/32"	-	-	96343	1
20.0 X 2.50	11/16"	-	-	96329	1
22.0 X 1.50	51/64"	-	-	96330	1
22.0 X 2.50	49/64"	-	-	96344	1
24.0 X 2.00	55/64"	-	-	96331	1
24.0 X 3.00	53/64"	-	-	96332	1

NATIONAL PIPE THREAD TAPS

- Precision cut threads, accurately formed for consistent, exact threading.
- Heat treated and tempered for file hard threads, and longer, useful life.
- Designed for hand cutting applications.
- National pipe thread tap sizes for internal threading on all type of pipes.



SIZE	BEST DRILL	CARDED PART NO.	DRILL/TAP CARDED PART NO.	BULK PART NO.	STD. PACK
1/8-27 NPT	21/64"	95201	93201	97201	2
1/4-18 NPT	7/16"	95202	93202	97202	2
3/8-18 NPT	37/64"	95203	-	-	2
1/2-14 NPT	23/32"	97204	-	-	1
3/4-14 NPT	59/64"	97205	-	-	1
1-11 1/2 NPT	1-5/32"	-	-	97206*	1
1-1/4-11 1/2 NPT	1/1/2"	-	-	97207	1
1-1/2-11 1/2 NPT	1-47/64"	-	-	97208	1
2-11 1/2 NPT	2-7/32"	-	-	97209	1

* tube packaged



UNIQUELY PACKAGED

Tap and drill combo paks are blistered together on one card, effectively saving retail space.

DISPLAYS

40 PIECE FRACTIONAL TAP & DRILL DISPLAY PART NO. 98640



SIZE: Height: 13"
Width: 19"
Projection: 13.5"

COMPONENTS:
Header Only.....110
Wire Rack Only...3298
Tap Chart.....3708

SIZE	PART NO.	QTY.
1/3 FL OZ TBE CUT OIL	64113	2
1/8-27 NPT/21/64 COMBO	93201	2
1/4-18 NPT/7/16 COMBO	93202	2
5/16-24 TAP & I DRILL	94506	2
4-40 TAP & #43 DRILL	95302	2
6-32 TAP & #36 DRILL	95304	2
8-32 TAP & #29 DRILL	95305	2
10-24 TAP & #25 DRILL	95306	2
10-32 TAP & #21 DRILL	95307	2
12-24 TAP & #16 DRILL	95308	2
14-20 TAP & #10 DRILL	95309	2
1/4-20 TAP & #7 DRILL	95403	2
1/4-28 TAP & #3 DRILL	95404	2
5/16-18 TAP & F DRILL	95405	2
3/8-16 TAP & 5/16 DRILL	95407	2
3/8-14 TAP & 21/64 DRILL	95408	2
7/16-14 TAP & 3/8 DRILL	95409	2
7/16-20 TAP & 25/64 DRILL	95410	2
1/2-13 TAP & 27/64 DRILL	95411	2
1/2-20 TAP & 29/64 DRILL	95412	2

40 PIECE METRIC TAP & DRILL DISPLAY PART NO. 98641



SIZE: Height: 13"
Width: 19"
Projection: 13.5"

COMPONENTS:
Header Only.....112
Wire Rack Only...3298
Tap Chart.....3708

SIZE	PART NO.	QTY.
1/3 FL OZ TBE CUT OIL	64113	2
6.0X1.00 TAP & 9 DRILL	97410	2
8.0 X1.25 TAP & H DRILL	97413	2
10.0X1.50 TAP & Q DRILL	97417	2
3.0X0.50 TAP & 40 DRILL	97500	2
3.0X0.60 TAP & 3/32 DRILL	97505	2
4.0X0.70 TAP & 30 DRILL	97506	2
4.0X0.75 TAP & 30 DRILL	97507	2
5.0X0.80 TAP & 19 DRILL	97508	2
5.0X0.90 TAP & 20 DRILL	97509	2
7.0X1.00 TAP & 15/64 DRL	97511	2
8.0X1.00 TAP & I DRILL	97512	2
9.0X1.00 TAP & 5/16 DRILL	97514	2
9.0X1.25 TAP & N DRILL	97515	2
10.0X1.25 TAP/11/32" DRL	97516	2
11.0X1.50 TAP & 3/8 DRILL	97518	2
12.0X1.25 TAP/27/64 DRILL	97519	2
12.0X1.50 TAP & Z DRILL	97520	2
12.0X1.75 TAP & Y DRILL	97521	2
10.0X1.00 TAP/S DRILL	97529	2



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